



Thank you for your purchase of Sierra Engine & Drive parts.

Use the supplied pulley installation tool to prevent possible voiding of the warranty.

Before beginning ensure that the pump is fully assembled.

Installation Procedure: Requires 5/8" wrench and 9/16" wrench or socket & ratchet

1. Lightly lubricate the pump shaft with engine oil.
2. Thread the square nut all the way onto the supplied bolt.
3. Slip the flat washer onto the bolt.
4. Insert this assembly through the pulley and fully thread into the pump shaft.
5. Hold the bolt head securely while rotating the square nut clockwise until the washer is securely against the face of the shaft.
6. Upon installation verify that the face of the pulley hub is flush with the end of the pump shaft.

WARNING

Installing the pulley with a press, hammer or any other method will cause damage to the pump assembly and will void the pump warranty.



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