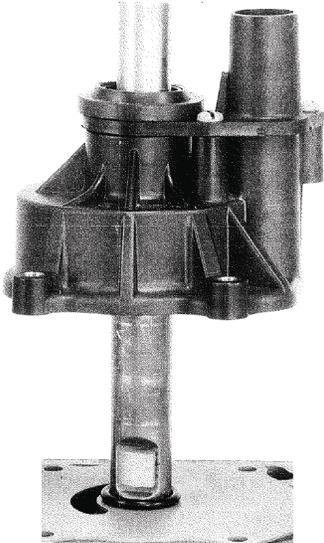


Impeller Kit O-Ring Installation Instructions



This impeller kit contains an O-ring that is required for proper sealing and water pressure.

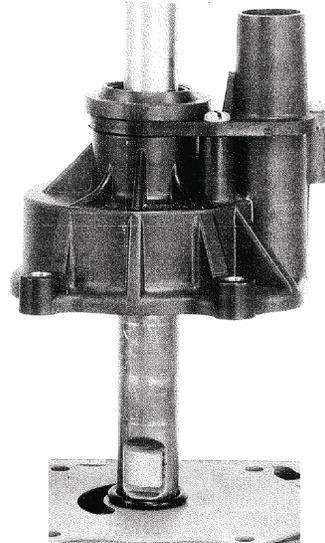
Previous versions of this kit may have included instructions that stated not to use any O-ring on installation.

Sierra has modified this impeller to match the latest version from the OEM and the supplied O-ring **IS** required for proper installation.

N-550

www.sierramarine.com

Impeller Kit O-Ring Installation Instructions



This impeller kit contains an O-ring that is required for proper sealing and water pressure.

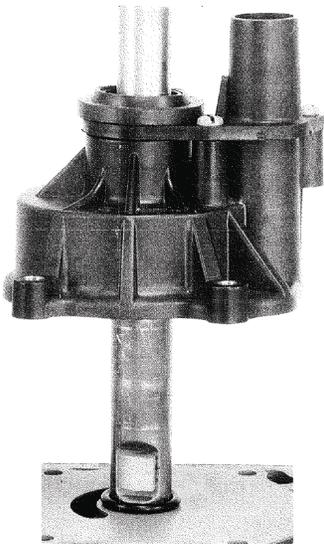
Previous versions of this kit may have included instructions that stated not to use any O-ring on installation.

Sierra has modified this impeller to match the latest version from the OEM and the supplied O-ring **IS** required for proper installation.

N-550

www.sierramarine.com

Impeller Kit O-Ring Installation Instructions



This impeller kit contains an O-ring that is required for proper sealing and water pressure.

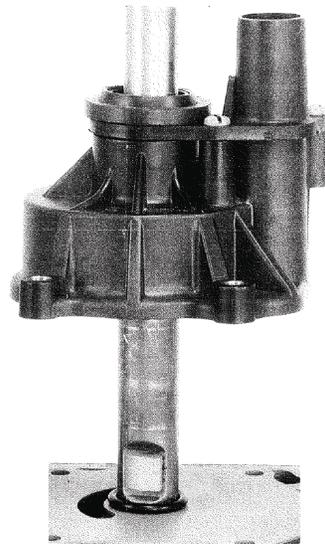
Previous versions of this kit may have included instructions that stated not to use any O-ring on installation.

Sierra has modified this impeller to match the latest version from the OEM and the supplied O-ring **IS** required for proper installation.

N-550

www.sierramarine.com

Impeller Kit O-Ring Installation Instructions



This impeller kit contains an O-ring that is required for proper sealing and water pressure.

Previous versions of this kit may have included instructions that stated not to use any O-ring on installation.

Sierra has modified this impeller to match the latest version from the OEM and the supplied O-ring **IS** required for proper installation.

N-550

www.sierramarine.com